



AP 712

ACCESS PANEL

IP DESKTOP INTERCOM STATION FOR USE IN CONTROL ROOMS, CONTROL CENTERS OR MEASURING STATIONS

The compact design includes a color touch display with easy-to-use menu and dial keypad as well as mechanical keys with multi-color status indication. The device status is indicated via 3 LEDs.

Two network interfaces provide a redundant network access. If one network interface fails, data is transmitted via the second one.

The modular design allows for further flexibility: You can connect a handset and up to 4 additional keypads to the desktop intercom station at any time.

Its connection and health status is constantly monitored, logged and flexibly forwarded system-internally and to third-party systems.

- Resistive color touch display for flexible operation with finger, industrial gloves, and stylus pen
- Touch display individually configurable:
 1 operating layer with 20 display buttons, dial keypad, and service layer, can be extended to up to 10 operating layers with 20 display buttons each
- 12 mechanical keys with multi-color status indication (e.g. call signaling) and 3 function keys
- Individual button labeling possible
- Audio bandwidth of up to 16 kHz
- PoE or external power supply
- Redundant network interface
- Light sensor to automatically adjust the light intensity of the touch display and keys
- Self-diagnostics by monitoring of internal electronics, microphone and network connectivity
- Red version for special applications (e.g. as hotline or alarm intercom station)





12 AP 712H





36 AP 712

36 AP 712H



12 AP 712H/RD



36 AP 712H/RD

Subject to technical modifications - Doc. no. PDT-302-053-000 • V01 • EN • 19.03.2024

SPEAKER AND MICROPHONE REDUNDANCY

The gooseneck microphone is monitored. In case of a microphone failure, the conversation automatically switches to the integrated additional microphone. Together with the redundant speaker this ensures a reliable voice transmission even in case of a failure.

EASY MAINTENANCE

The INTRON-X Service Tool XST enables easy commissioning and maintenance via an intuitive user interface. The tool provides various diagnostic and test functions and you can view the real-time status of the intercom station.

MICROPHONE ILLUMINATED RING

The installed microphone illuminated ring indicates if the gooseneck microphone is active, inactive, or failed.



REDUNDANT NETWORK

Two network interfaces provide a redundant network access. If one network interface fails, data is transmitted via the second one.

EASILY EXPANDABLE

Based on customer or application requirements the intercom station can be expanded with a handset and up to 4 additional keypads. Thus a total of 108 mechanical keys is possible.



16 KHZ AUDIO BANDWIDTH

The 16 kHz audio bandwidth ensures highest intelligibility and clarity of speech, even in high ambient noise areas.

FLEXIBLE

The basic configuration of the IP desktop intercom station has one operating layer with up to 20 freely programmable display buttons, dial keypad, and service layer.

To implement more complex communication solutions, upgrade the touch display to up to 10 operating layers with up to 200 display buttons.

TOUCH DISPLAY

The resistive touch display responds to pressure and is used to trigger functions (e.g. trigger an alarm, make a voice announcement, establish a call to another subscriber, etc.) and can also be used with industrial gloves.



MODULE OVERVIEW



Туре	12 AP 712
Description	IP desktop intercom station with 7" color touch display, 12 mechanical keys with integrated signaling function, 3 function keys, network interface included for the connection to INDUSTRONIC systems.
	Display layout: 1 layer with 20 display keys, dial keypad and service layer.
Type number	302-053-000
WxHxD	267 mm x 80 mm x 242 mm (10.51" x 3.15" x 9.53")
Weight	Approx. 2.5 kg (approx. 5.51 lbs)
Color	Graphite black (RAL 9011)



Туре	24 APK 02	
Description	Additional keypad with 24 mechanical keys, integrated signaling function and protective labels. It is used to expand the IP desktop intercom station of the AP series. An optional key cover is available. (\rightarrow page 4).	
Type number	302-050-400	
WxHxD	86 mm x 80 mm x 242 mm (3.39" x 3.15" x 9.53")	
Weight	Approx. 0.7 kg (approx. 1.54 lbs)	
Color	Graphite black (RAL 9011)	



Туре	1 APH 02
Description	Handset with cradle, can be used together with the IP desktop intercom stations of the AP series
Type number	302-050-500
WxHxD	86 mm x 98 mm x 242 mm (3.39" x 3.86" x 9.53")
Weight	Approx. 0.8 kg (approx. 1.76 lbs)
Color	Graphite black (RAL 9011)

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ACCESSORIES

Туре	Universal power adapter 48 V
Description	For power supply without Power-over-Ethernet (PoE), interchangeable power plugs, can be used worldwide (Asia, Australia, Europe, UK, and USA), cable length approx. 1.4 m (4.59 ft), DC plug with internal diameter 2.1 mm (0.08") and outer diameter 5.5 mm (0.22"), input voltage 90 V AC to 264 V AC / 47 Hz to 63 Hz, output voltage 48 V DC / 0.5 A
Type number	309-042-500



Туре	Key cover for 8 keys	
Description	Transparent plastic key cover for the 24 APK 02 additional keypad to protect the upper 8 keys against accidental actuation. You can only press these keys if the key cover is open.	
Type number	302-050-050	



Туре	Screen protector	
Description	To protect the touch display against scratches and dirt; self-adhesive, resistant to dust and grease, anti-reflection coating	
Type number	302-051-052	



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TECHNICAL DATA

ELECTRICAL DATA

Power supply	PoE according to 802.3af, Class 3, 15 W or external power supply 42 V DC to 57 V DC, 0.3 A at 48 V DC
Typical power consumption	5 W
Amplifier power	2 x 1 W
Frequency range	200 Hz to 16,000 Hz
Speaker	2 x 8 W / 8 Ohms
Sound pressure level (distance of 50 cm (19.69"))	90 dB (+/-3 dB)
Touch display	7" (17.8 cm), 800 x 480 pixels, resistive

INTERFACES

2 x RJ45 port 10/100 MBit/s (LAN + PoE)

- 1 x DC power jack (for external power supply)
- inner diameter: 2.1 mm (0.08"), outer diameter: 5.5 mm (0.22")
- 1 x USB-A interface for connecting accessories
- 1 x Mini USB service port

NETWORK REQUIREMENTS

Power over Ethernet (PoE) recommended

IPv4 network

- Support of UDP, SCTP, RTP and RTCP protocols
- Quality of Service (QoS)

Ideal latency value < 20 ms (max. 50 ms)

Jitter: max. 10 ms

10Base-T/100Base-TX Ethernet (IEEE 802.3),100 MBit/s recommended

200 kBit/s basic bandwidth and 200 kBit/s per active audio channel

ENVIRONMENTAL REQUIREMENTS AND STANDARDS

Ambient temperature during operation	-10 °C to +55 °C (-14 °F to +131 °F)		
Storage temperature	25 °C to +70 °C (+14 °F to +131 °F)		
Relative humidity (non-condensing)	Max. 95 %		
Degree of protection	IP42		
Vibration resistance	2 Hz to 13.2 Hz, +/-1.5 mm, 13.2 Hz to 200 Hz, 1 g		
Operating altitude	Max. 2,000 m (6,562 ft) above sea level		
Pollution degree	2 (according to EN 62368-1)		
Electrical safety	EN 62368-1		
EMC	EN 61000-6-2, EN 61000-6-4, EN 55032 Class B, EN 55035, EN 50130-4		



SERIES OVERVIEW CHART



Туре	Handset	Basic device	Additional Keypad*	Type Number
12 AP 712		Х		302-053-000
36 AP 712		х	1	302-053-100
60 AP 712		х	2	302-053-200
84 AP 712		х	3	302-053-300
108 AP 712		х	4	302-053-400
12 AP 712H	х	х		302-053-500
36 AP 712H	х	х	1	302-053-600
60 AP 712H	х	х	2	302-053-700
84 AP 712H	х	х	3	302-053-800
108 AP 712H	х	х	4	302-053-900
12 AP 712/RD		X**		302-053-000/RD
12 AP 712H/RD	X**	X**		302-053-500/RD
36 AP 712H/RD	X**	X**	1	302-053-600/RD

*All types with additional keypads can be ordered with a key cover for 8 keys (e.g.: type 36 AP 712/C8 has the type number 302-053-100/C8). Other types of intercom stations are available upon request.

**red (RAL 3020)

ACTIVATIONS

Type number	Description		
101-100-002	ACT-IP Device Activation for the connection of one INDUSTRONIC IP device to the INTRON-X / INTRON-D <i>plus</i> system		
101-100-004	ACT-IP Device connected redundantly		
	Activation for a redundant connection of one INDUSTRONIC IP device to the INTRON-D <i>plus</i> system		
101-200-201	ACT-AP 6 Operating Layers Activation of 6 operating layers with up to 120 configurable buttons for the INDUSTRONIC IP intercom station of the AP series		
101-200-202	ACT-AP 10 Operating Layers Activation of 10 operating layers with up to 200 configurable buttons fo the INDUSTRONIC IP intercom station of the AP series		

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